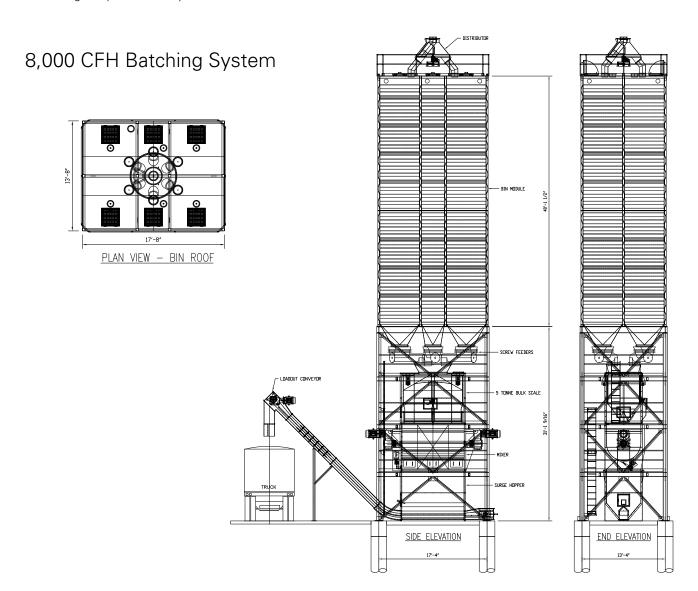


# Fertilizer & Overhead Batching

### **Features**

- Stainless Steel Overhead Bin Module with six separations up to 10,000 CF
- Mass Flow Bin and screw feeder design means better product flow
- One piece structural tower with multiple service levels
- Totally enclosed, legal for trade weigh hopper. Batching process – weighing of each ingredient individually – insures exact proportion of each ingredient every time, regardless of changes in product density
- Horizontal Mixer achieves coefficient of variation of less than 10%
- Rapid batching cycle 1.5 minutes per batch - that can achieve throughout rates over 8,000 CFH (200 TPH @ 55 PCF)
- Short mixing time means less fines and dust
- Lower surge hopper complete with loadout drag conveyor

- Multi-stage batching allows for continuous production
- All 304 stainless steel components
- All components built to industrial high throughout standards
- All components designed for bolted fit and rapid installation



## Systems Components

**Distributor**: Six Hole, 12" Diameter, 50 Degree, Electric Distributor

- All stainless steel construction with heavy duty base plate and increased gauges
- Shaft mounted reducer with 0.33 HP motor, TEFC
- Limit switch positioning on all outlets
- · Pre-fitted stainless steel spouts to bins

**Bin Module**: 10,000 CF, Six Compartment All Stainless Steel Bin Module, 14' x 18' x 40' H

- Four compartments, 1960 CF each
- Two compartments, 1120 CF each
- Manway, spout inlet flange and high level sensor mounting flange included on each compartment
- Mass flow style discharger hopper and flange on each compartment
- Poke hole included on each hopper
- · Handrail on bin roof deck

**Support Structure**: Mild Steel Structural Frame 14' x 18' x 31' H

- One piece welded construction
- Includes service floors of galvanized serrated bar grating
- Galvanized access ladders included
- · Enamel finish paint

**Batching Feeders**: Six 8,000 CFH Screw Feeders

- Stainless Steel Housing and heavy duty mild steel pipe and flighting
- 20 HP AGMA II, Shaft Mounted Reducer with direct coupled TEFC motor
- Flared inlet and hopper to match Mass Flow hoppers

**Batching Scale**: 200 CF (5 TONNE) Batching Scale

- All stainless steel construction
- Full length, drop bottom air operated gate
- Dual 50 HP AGMA II, Shaft Mounted Reducer with direct coupled TEFC motor

Mixer Surge Bin: 200 CF Surge Bin

• All stainless steel construction

**Loading Conveyor**: 8,000 CFH L-Path Drag Chain Conveyor (200 TPH @ 55 PCF)

- · All stainless steel construction
- Pintle chain with UHMW bolted paddles
- 25 HP AGMA II, shaft mounted reducer with direct coupled TEFC motor

 $\textbf{CFH} = \text{Cubic Feet per Hour } \textbf{I} \ \ \textbf{TPH} = \textbf{Tonnes per Hour } \textbf{I} \ \ \textbf{PCF} = \textbf{Pounds per Cubic Feet}$ 

### Other VIS Fertilizer Products

- Receiving systems with rates up to 1,000 TPH featuring stainless steel Bucket Elevators, Distributors, Screw Conveyors and Drag Conveyors
- Shed loading Belt Conveyors with trippers up to 1,000 TPH
- Batching systems utilizing ground level tanks up to 200 tonne each and rates of up to 8,000 CFH









#### VIS is an AGI Brand.

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